

Garant

Indexable insert for turning DC.T 11T308, for medium machining, Grade: HB7140-2

**Order data**

Order number	260464 HB7140-2
GTIN	4067263315810
Item class	21G

Technical description

Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Cutting conditions	heavily interrupted
Main application	M
Finishing/roughing assignment	Finishing
Grade	HB7140-2
ISO code indexable insert	DCMT11T308
Cutting speed v_c main application	60 - 200 m/min
Corner radius	0.8 mm
Tolerance	M

Cutting depth a_p	0.5 - 2.5 mm
Coating	coated
Chip breaker	VM
Number of changes/inserts	2
Type of product	Indexable insert for turning